

SUSTAINABILITY STATEMENT (Cont'd)

Water Saving Initiatives and Performance

SAMEE Group periodically reviews its water consumption performance through internal reporting mechanisms. While absolute usage is influenced by production levels, operational demand, and equipment commissioning, the Group has achieved measurable efficiency gains at sites with operational water reuse systems. This is reflected in reduced dependence on potable water and increased integration of recycled water across manufacturing processes.

Key initiatives to improve water efficiency and reduce freshwater withdrawal include:

Rainwater Harvesting	Water Recycling	Efficiency Fixtures	Operational Monitoring
Capturing and reusing rainwater for non-potable uses such as cleaning, gardening, and toilet flushing.	Recycling reverse-osmosis ("RO") reject water for non-potable applications including toilet flushing, scrubber systems, gardening, and wastewater treatment processes.	Installing water-saving fittings, such as faucet nozzle filters, to reduce daily domestic usage across our facilities.	Daily monitoring of water withdrawal and consumption through meters and utility billing records.

The Group ensures the reliability and effectiveness of its water management practices through internal oversight mechanisms. These include data monitoring, operational controls, and site-level initiatives. Focus is on tracking consumption, managing industrial effluent in accordance with regulatory requirements, and, where feasible, reducing reliance on freshwater sources.

Water Risks Management

Water-related risks are assessed through the Group's Climate Risk Assessment ("CRA"), which considers risks such as water scarcity, drought, and competition for freshwater resources. While most manufacturing sites are located in low water-stress areas, facilities in Thailand face higher regional water stress, reflecting basin-level vulnerability rather than immediate supply disruption risk.

These risks are integrated into the Group's ERM framework, with oversight from Environmental, Health and Safety ("EHS") and site sustainability teams to ensure ongoing monitoring and timely mitigation actions where necessary.

Stakeholder Engagement and Collaboration

The Group engages with key stakeholders to support effective water management across the value chain:

Regulators and Authorities	Internal Teams	Service Providers	Suppliers
We ensure compliance with water, effluent, and environmental regulations.	Our site sustainability and EHS teams collaborate closely with employees and site management to identify opportunities for improvement, implement initiatives, and share best practices across sites.	We work alongside local utilities, contractors, wastewater service providers, and technology experts to support infrastructure implementation, including rainwater harvesting systems, RO recycling, and wastewater treatment solutions.	We communicate environmental expectations through corporate sustainability policies.

Industrial Effluent and Water Quality

Manufacturing operations generate industrial effluent containing contaminants from machining, cleaning, surface treatment, and utility processes. All effluent is treated in on-site wastewater treatment facilities and discharged in compliance with the Department of Environment ("DOE") Standard B under the Environmental Quality Regulations 2009, supplemented by internal controls to ensure discharge levels remain well within regulatory limits.

Where local requirements are not specified, DOE standards and industry best practices are used as benchmarks. Treated water is reused where feasible to reduce freshwater demand and improve operational efficiency while ensuring protection of receiving environments.

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Water Data	FY2024	FY2025	FY2026
Water withdrawal by source (Megalitres):			
Surface water withdrawal (lakes, rivers, natural ponds)	0.0	0.0	0.0
Groundwater withdrawal (wells, boreholes)	0.0	0.0	0.0
Used quarry water withdrawal	0.0	0.0	0.0
Municipal potable water withdrawal	213.0	283.5	277.5
External wastewater withdrawal	0.0	0.0	0.0
Harvested rainwater withdrawal	0.0	0.5	1.0
Ocean/seawater withdrawal	0.0	0.0	0.0
Total water withdrawal (Megalitres)	213.0	283.9	278.5
Water withdrawal from water-stressed region (Megalitres)	37.2	50.3	54.2
Percentage of water withdrawn in regions with high or extremely high baseline water stress (%)	17	18	19
Total volume of water used/consumed (Megalitres)	130.1 ²	178.6 ²	197.7
Percentage of water consumed in regions with high or extremely high baseline water stress (%)	6	6	5
Water intensity (Megalitres/RM'mil)	0.14	0.19	0.19
Percentage of water recycled (non-potable) for use in own operations (%)	0.62	2.22	2.29
Water discharged to all areas, and breakdown of the total by destination (Megalitres):			
Ocean	0.0	0.0	0.0
Surface water	82.9	105.4	80.8
Subsurface water/well	0.0	0.0	0.0
Off-site water treatment	0.0	0.0	0.0
Beneficial/other use	0.0	0.0	0.0
Total water discharge (Megalitres)	82.9	105.4	80.8
Number of incidents of non-compliance with discharge limits, water quality permits, standards, and regulations	0	0	0

Note:

1. Water-use and effluent data are compiled using site-level meter readings, utility billing records, and operational logs across all Group-owned operational sites. Data collection follows internal procedures aligned with environmental reporting requirements. Assumptions are limited to normalisation for reporting periods where required, and no modelling or estimation techniques are used unless data gaps arise. The process is guided by applicable regulatory requirements for water and effluent management.
2. Total volume of water used/consumed data for FY2024–FY2025 has been restated due to a revision in the calculation methodology in FY2026 to better align with international framework guidelines.